



Safety Data Sheet

Issue Date: 10-Dec-2020

Revision Date: 02-Sep-2026

Version 4

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name Rust Converter and Primer

Other means of identification

SDS #
XL07PL (TXL0105)
XL07GL (TXL0102)
XL07PT (TXL0112)

Recommended use of the chemical and restrictions on use

Recommended Use Rust Converter and Primer Coat.
Uses Advised Against For industrial and institutional use only.

Details of the supplier of the safety data sheet

Supplier Address
Xion Group, LLC.
1012 E. Osceola Parkway
Kissimmee, Florida 34744

Emergency Telephone Number

Company Phone Number 800-946-6850 (to reorder)
Emergency Telephone (24 hr) INFOTRAC 1-800-535-5053 (North America)
1-352-323-3500 (International)

2. HAZARDS IDENTIFICATION

Appearance Red-brown, heavy viscous liquid

Physical State Liquid

Odor No distinct odor

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Carcinogenicity	Category 1A

Signal Word

Danger

Hazard Statements

Causes skin irritation. Causes serious eye damage. May cause cancer.



Precautionary Statements - Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling.

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.

Precautionary Statements - Storage

Store according to local rules and regulations.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other Hazards

Toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Iron(III) oxide	1309-37-1	10-20
Zinc Phosphate	7779-90-0	1-10
Talc	14807-96-6	1-10
Phosphoric Acid	7664-38-2	1-10
Petroleum distillates, solvent dewaxed heavy paraffinic	64742-65-0	<1

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	If exposed or concerned: Get medical advice/attention.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
Skin Contact	Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. If symptoms develop, seek medical attention.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting unless directed by medical personnel.

Most important symptoms and effects

Symptoms	Causes skin irritation. Causes serious eye damage. May cause cancer.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

This product will not burn, but its plastic container may-use whatever medium is suitable for the surrounding fire.

Unsuitable Extinguishing Media Not determined

Specific Hazards Arising from the Chemical

None known.

Hazardous Combustion Products When strongly heated, as in a fire, this product may produce carbon monoxide, carbon dioxide and small amounts of phosphorus oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool fire exposed containers with water.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Collect spills with sawdust, oil sorb or other inert material. Place in suitable container for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands, and any exposed skin thoroughly after handling. Thoroughly launder contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up. Keep containers tightly closed when not in use. This product will settle during storage. If it settles, vigorous stirring with an electric stirrer will restore it. Store in a cool (<49° C/ <102° F) dry place away from oxidizers.

Incompatible Materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
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Iron(III) oxide 1309-37-1	TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m ³ respirable fraction regulated under Rouge	IDLH: 2500 mg/m ³ Fe dust and fume TWA: 5 mg/m ³ Fe dust and fume
Talc 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable fraction	(vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
Phosphoric Acid 7664-38-2	STEL: 3 mg/m ³ TWA: 1 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³ (vacated) STEL: 3 mg/m ³	IDLH: 1000 mg/m ³ TWA: 1 mg/m ³ STEL: 3 mg/m ³
Barium Sulfate 7727-43-7	TWA: 5 mg/m ³ inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Colloidal silica 7631-86-9	-	(vacated) TWA: 6 mg/m ³ <1% Crystalline silica TWA: 20 mppcf : (80)/(%) SiO ₂ mg/m ³ TWA	IDLH: 3000 mg/m ³ TWA: 6 mg/m ³
Ethylene Glycol Monobutyl Ether 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³

Appropriate engineering controls**Engineering Controls**

Provide adequate ventilation and local exhaust is generally adequate.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Safety goggles are recommended.

Skin and Body Protection

Chemical resistant gloves recommended for prolonged exposure. Shirts with long sleeves are recommended.

Respiratory Protection

Dust mask is recommended for spray application only. If TLV is exceeded, use a NIOSH/MSHA approved self-contained breathing apparatus respirator.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties****Physical State**

Liquid

Appearance

Red-brown, heavy viscous liquid

Color

Red-brown

Odor

No distinct odor

Odor Threshold

Not determined

Property**Values****Remarks • Method****pH**

1-2

Melting Point/Freezing Point

Not determined

Boiling Point/Boiling Range

Not determined °C / 212 °F

Flash Point

None

Evaporation Rate

Product cures by evaporation of water

Flammability (Solid, Gas)	Liquid-Not applicable
Upper Flammability Limits	Not determined
Lower Flammability Limit	Not determined
Vapor Pressure	Low-approximately that of water
Vapor Density	1 (Air=1)
Specific Gravity	1.20 (Water = 1)
Water Solubility	Product is dilutable, but pigments are not water-soluble
Solubility in other solvents	Not determined
Partition Coefficient	Not determined
Auto-ignition Temperature	Not determined
Decomposition Temperature	Not determined
Kinematic Viscosity	Not determined
Dynamic Viscosity	Not determined
Explosive Properties	Not determined
Oxidizing Properties	Not determined
VOC Content	<1%

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Strong oxidizing agents.

Hazardous Decomposition Products

When strongly heated, as in a fire, this product may produce carbon monoxide, carbon dioxide and small amounts of phosphorus oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Causes serious eye damage.
Skin Contact	Causes skin irritation.
Inhalation	Do not inhale.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron(III) oxide 1309-37-1	> 10000 mg/kg (Rat)	-	-

Zinc Phosphate 7779-90-0	> 5000 mg/kg (Rat)	-	-
Phosphoric Acid 7664-38-2	= 1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m ³ (Rat) 1 h
Colloidal silica 7631-86-9	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat) 1 h
Ethylene Glycol Monobutyl Ether 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h

Information on physical, chemical and toxicological effects**Symptoms**

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Carcinogenicity**

May cause cancer.

Chemical Name	ACGIH	IARC	NTP	OSHA
Iron(III) oxide 1309-37-1		Group 3		
Talc 14807-96-6		Group 3		
Colloidal silica 7631-86-9		Group 3		
Ethylene Glycol Monobutyl Ether 111-76-2	A3	Group 3		
Petroleum distillates, solvent dewaxed heavy paraffinic 64742-65-0	A2	Group 1		X

Legend**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 3 IARC components are "not classifiable as human carcinogens"

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Numerical measures of toxicity

Not determined.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Not determined.

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined.

Other Adverse Effects

Not determined.

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods**

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Zinc Phosphate 7779-90-0	Toxic
Phosphoric Acid 7664-38-2	Corrosive
Barium Sulfate 7727-43-7	Toxic soluble

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated.

IATA

Not regulated.

IMDG

Not regulated.

15. REGULATORY INFORMATION**International Inventories**

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Iron(III) oxide	Present	X		Present		Present	X	Present	X	X
Zinc Phosphate	Present	X		Present		Present	X	Present	X	X
Talc	Present	X		Present		Present	X	Present	X	X
Phosphoric Acid	Present	X		Present		Present	X	Present	X	X
Petroleum distillates, solvent dewaxed heavy paraffinic	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**CERCLA**

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Phosphoric Acid 7664-38-2	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Zinc Phosphate - 7779-90-0	7779-90-0	1-10	1.0
Barium Sulfate - 7727-43-7	7727-43-7	<1	1.0
Ethylene Glycol Monobutyl Ether - 111-76-2	111-76-2	<1	1.0

CWA (Clean Water Act)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Zinc Phosphate		X		
Phosphoric Acid	5000 lb			X

US State Regulations**California Proposition 65**

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Iron(III) oxide 1309-37-1	X	X	X
Talc 14807-96-6	X	X	X
Zinc Phosphate 7779-90-0	X		X
Phosphoric Acid 7664-38-2	X	X	X
Barium Sulfate 7727-43-7	X	X	X
Colloidal silica 7631-86-9	X	X	X
Ethylene Glycol Monobutyl Ether 111-76-2	X	X	X

16. OTHER INFORMATION**NFPA****Health Hazards**

Not determined

Flammability

Not determined

Instability

Not determined

Special Hazards

Not determined

HMIS**Health Hazards**

1

Flammability

0

Physical Hazards

0

Personal Protection

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10-Dec-2020

Revision Date:

02-Sept-2026

Revision Note:

Section 1

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet